



BETAPRIME™ 5404

Short Description

Adhesion promoting primer for painted and plastic substrates. To be used in combination with Dow Automotive Systems PUR-Adhesive/sealants.

Properties

Primer with short open time.

Application

All Dow Automotive products are primarily developed in co-operation with the automobile manufacturers, according to their needs and their specifications, they are approved for the specific applications as defined by the customer. The use of the product other than approved application have to be released in written form by the Technical Service of Dow Automotive.

Technical Data

Unless specified otherwise test are conducted at 23°C/50% relative humidity.

Basis	Polyisocyanates
Colour	black
Pigments	Carbon black
Density	0.88 - 0.93 g/cm ³
Solid contents	20 - 26%
Viscosity DIN-cup 4mm after 3d 40°C	11.1 - 12.9 s
Minimum open time	5 minutes / felt application
Maximum open time	8 hours / felt application
Reactivation:	One time reactivation possible with: BETAPRIME™ 5404 / maximum open time 8 hours.
Processing temperature	10 - 40°C
Processing instructions	Primer bottle needs to be shaken for at least one minute before opening, to release the steel balls within the container. In case steel balls are not dislodged, then it is recommended to strike the top of the container against a hard surface so that the steel balls are audible within the container. This is essential in order to disperse any possible sediment within the primer.
Caution	The product is extremely sensitive to humidity. It is imperative that container should be closed immediately after use, in order to extend durability of the remaining primer contents.
Shelf life	9 months at + 5°C - +25°C in unopened containers.
Shelf life after opening	Depending on ambient conditions and working method: Use following test method to monitor if primer can be further used for one day or if it is non-conformous and has to be disposed of. Daily measurement of viscosity DIN 4 cup: must not exceed 17 seconds.
Bonding Surface Preparation	All bonding surfaces must be free of impurities (dirt, dust, water, oil, grease, release agent and similar contaminants). Verify compatibility before use, or consult our Technical Service for more information.
Processing equipment	Primer applicator, primer application device (flask with primer applicator head and felt) or automatic primer application system.
Cleaning	Clean equipment with BETACLEAN™ 3000
Containers	Aluminium bottles



Automotive Systems

Technical Datasheet

Health and Safety

The use of bonding agent (primer) is generally harmless and as long as the basic rules for safe handling of chemicals are applied. However, the direct contact of uncured primer to food and food containers shall be avoided. Mandatory are protective measures in order to prevent direct skin contact as well as to avoid solvent inhalation. Proper ventilation should apply when using primers with high volatile content. If any primer is applied in the means of spraying technique, special care should apply in relation to respiration and personal protection in order to prevent aerosol inhalation. Suitable solvent resistant rubber gloves, conventional eye protection as well as appropriate type of respirator mask are essential. In case of direct contact with any primers the skin must be rinsed first with warm water and then cleaned thoroughly with conventional soap. Solvents shall be avoided. For detailed protective measures refer to the material safety data sheets.

Dow Automotive Systems Quality Assurance

Quality is our utmost goal. Dow Automotive works according to a modern quality management system conforming to ISO/TS 16949.

Environment: All sites of Dow Automotive are conforming to ISO 14001.

All statements, technical information and recommendations contained in this document are based on tests that we believe are reliable.

However, the accuracy or completeness of the statements, information and recommendations is not guaranteed, as before using, the user should determine the suitability of the product for user's intended purpose.

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